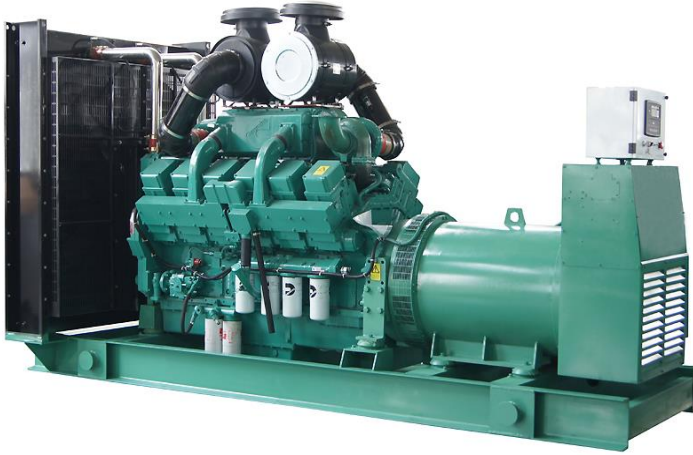


# 800KVA Cummins Diesel Generator Set Datasheet



**Model: KH-640GF**  
**Engine: CUMMINS**  
**Alternator: STAMFORD**  
**Control Panel: UK DEESEA**  
**Prime Power: 800KVA/640KW**  
**Standby Power: 880KVA/704KW**



Prime power is available for an unlimited number of annual hours in variable load applications, in accordance with GB/T2820-97. A 10% overload capability is available for a period of 1 hour within a 12-hour operation cycle.

The standby power rating is intended for supplying emergency power during utility power interruptions. No overload, utility parallel, or negotiated outage operation capabilities are available at this rating..

## Standard Specification

Genset model	Voltage	Frequency	Phase	Power Factor	Protection Class	Insulation Grade
KH-640GF	240/415V	50HZ	3	0.8(lagging)	IP23	H

## Engine and Genset Output Rating

Engine model	Engine Speed (RPM)	Prime (KW/HP)	Standby (KW/HP)	Genset Model	Prime (KVA/KW)	Standby (KVA/KW)
KTA38-G2B	1500	711/953	789/1057	KH-640GF	800/640	880/704

## Scope of Supply

Engine:	CUMMINS
Alternator:	STAMFORD
Controller:	Automatic controller DSE7320MKII with AMF function
Breaker:	Manual circuit breaker 3-pole, China CHNT
Radiator:	Cummins 50°C
Vibration:	Vibration damper between engine/alternator and base frame
Base:	Heavy duty steel channel base frame
Silencer:	Heavy duty industrial type silencer with flexible bellow,elbow
Battery:	High capacity sealed free maintenance battery C/W battery cables
Manuals:	Standard tools, operator's manual of engine ,alternator , controller, breaker

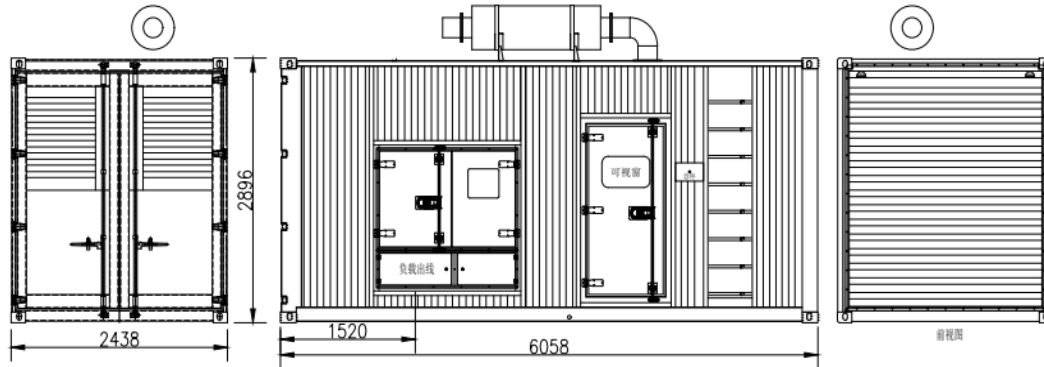
## Optional

Sound Attenuated Enclosure	Oil/ Water/Fuel Heating system	Anti condensation heater
Heater Preservation Cabinet	Automatic Transfer Switch (ATS)	Daily Fuel Tank
Rainproof Enclosure	Remote Control System	Output Cable
Sound Attenuated Container (20GP/20HC/40HC)	Synchronisation System	Maintainance Spare Parts
Trailer (10-500KVA)	Breaker brand (ABB,Simens,Schneider,LS)	Plywood Case Packing

## DIMENSIONS(L\*W\*H) And Weight

PROCESS FLOW:Drawing→Cutting→Bending→Welding→Spraying→Assembling→Testing

Open Type	9600kG	Silent Type	12400KG
	5000*2000*2450mm		6058*2438*2896mm



### Sound Attenuated Container

The entire container genset can be shipped as an international standard container, significantly reducing transportation costs (certificates can be provided).

The diesel genset, power switch cabinet, control system, and 6-8 hour fuel tank are fixed inside the container.

There are two explosive-proof lamps installed in the roof of the container and one above the control panel for user convenience

Both the front and back doors of the container can be opened. Each side is also equipped with doors for user operation and maintenance, and there are ladders outside the container.

All hinges, locks, and bolts are made of stainless steel. The container installation is designed to protect against water ingress.

The control panel and output cabinet are located on the same side of the container for convenient daily operation and power cable connections.

Anti vibration mounts are installed between the engine and base frame to reduce noise and vibration during genset operation.

The advanced ventilation system effectively allows heat generated during genset operation to escape from the canopy.

The control space is designed to ensure ease repair and maintenance while working within inside the container.

The absorptive & reactive silencer significantly reduces noise generated by the exhaust.

The output terminal is located inside an output box fixed to the container, allowing users to connect cables directly from outside.

The soundproof container-type power generator utilises advanced sound-absorbing technology. The polymer materials combine sound wave reflection and absorption techniques, converting sound energy into heat energy, which is then expelled from the container through the ventilation system. Additionally, the soundproofing doors feature double-layered glass windows with perfect sealing along the doors and windows to prevent sound from escaping.

### Warranty

Warranty is according to our standard conditions:12 months or 1,000 running hours, subject to the earlier one (artificial damage to be an exception).

### Certifications

European Safety Standard: CE Certificate

ISO9001:2015 Quality Control System

CUMMINS OEM CERTIFICATE

STAMFORD OEM CERTIFICATE

### CUMMINS Diesel Engine

Engine Brand	Cummins
Engine Manufacturer	Chongqing Cummins Engine Company Ltd
Engine Model	KTA38-G2B



Engine Rated Power	711KW @1500RPM
Cylinder Arrangement	12 in line
Cycle	Four stroke
Aspiration	Turbocharged , Aftercooled
Fuel System	Cummins PT
Bore×Stroke (mm×mm)	159x159
Displacement(L)	37.8
Compression Ratio	14.5:1
Speed Governor	Electronic
Cooling System	Forced Water Cooling Cycle
Starter Motor	DC24V electrical starting

### Exhaust System

Exhaust Gas Flow (l/s)	2251
Exhaust Temperature(°C)	
Standby Power	470
Prime Power	477
Max Back Pressure(kPa)	10

### Air Intake System

Max Intake Restriction(kPa)	
Clean Element	2.49
Air Flow(l/s)	926

### Fuel System

Type Injection System	Cummins PT
100%(Prime Power) Load(L/H )	164.4L/H


### Oil System

Maximum Oil Temperature(°C)	121
Oil Pressure at Rated RPM(kPA)	296-483
Total System Capacity (L)	135

### Cooling System

Coolant Capacity - Engine Only(L)	118
Thermostat range(°C)	82-94
Max Water Temperature Standby/Prime(°C)	104/100

### Specification of STAMFORD alternator

Alternator Brand	Stamford	
Engine Manufacturer	Cummins GeneratorTechnologies (China) Co., Ltd	
Alternator Model	S6L1D-C4	
Alternator Rated Power	810KVA/648KW	
Rated Voltage	415V	
Rated frequency	50HZ	
Connecting Type	3 Phase and 4 Wires	
Number of Bearing	1	
Protection Grade	IP23	
Altitude	≤1000m	

Exciter Type	Brushless ,Self-exciting, AVR automatic voltage regulating,100% Copper winding wire
Insulation Class	H
Telephone Influence Factor (TIF)	≤50
THF	≤2%
Voltage Regulation, Steady State	≤±1%
Transient State Voltage	≤-15% ~+20%

### Specification of control System (Deepsea DSE7320MKII Module)

The DSE7320 controller is an advanced control module based on a microprocessor. It functions as an Auto Mains (Utility) Failure Control Module (AMF) designed to start and stop generating sets that include both electronic and non-electronic engines. It also has the capability to monitor the mains (utility) supply. When the mains supply is unavailable, it can automatically start the engine and close the generator's breaker. It accurately measures various operational parameters and displays all values and alarm information on the LCD. Additionally, it can automatically open the breaker and shut down the engine once the mains supply is restored.

### Main Features

The system includes Auto Mains Failure (AMF) and Automatic Transfer Switch (ATS) functionalities, along with communication and expansion capabilities.

It is designed to operate simultaneously with electronic, non-electronic, or gas engines, supporting a variety of engine ECUs.

The device features selectable modes: Manual, Automatic, Test, and Remote Control.

It monitors and measures the operational parameters of both the mains supply and the generator set (genset).

It indicates the operational status, fault conditions, all parameters, and alarms.

It features multiple protection mechanisms and displays various parameters.

The system includes 12 inputs and 8 outputs, with 8 of the inputs and 4 of the outputs being configurable.

Has 4 analog inputs for optional sensors that can measure oil pressure, coolant temperature, fuel level, and more; the parameters are user-configurable.

It can be programmed either via the front panel or using PC software.

Supports twelve languages, with the option for customers to edit the languages.

Features graded protection with options for pre-alarm, shutdown, and electrical trip, all with flexible settings.

The module can be pre-set for four operating modes and protective parameters.

The firmware can be updated automatically, ensuring the customer always has the latest version.

### Key Features

4-Line back-lit LCD text display

Multiple Display Languages

Five key menu navigation

LCD alarm indication

Heated display option available

Customisable power-up text and images

DSENet expansion compatibility

Data logging facility Internal PLC editor

Protections disable feature Fully configurable via PC using USB, RS232 & RS485 communication

Front panel configuration with PIN protection

Power save mode

3 phase generator sensing and protection

3 phase mains (utility) sensing and protection (DSE7320 MKII only)

Automatic load transfer control (DSE7320 MKII only)

Generator current and power monitoring (kW, kvar, kVA, pf)

Mains current and power monitoring (kW, kvar, kVA, pf) (DSE7320 MKII only)



kW and kvar overload and reverse power alarms
Over current protection
Unbalanced load protection
Independent earth fault protection Breaker control via fascia buttons
Fuel and start outputs configurable when using CAN
6 configurable DC outputs
2 configurable volt-free relay outputs
6 configurable analogue/digital inputs
Support for 0 V to 10 V & 4 mA to 20 mA sensors
8 configurable digital inputs
Configurable 5 stage dummy load and load shedding outputs
CAN, MPU and alternator frequency speed sensing in one variant
CAN, MPU and alternator frequency speed sensing in one variant
Manual and automatic fuel pump control
Engine pre-heat and post-heat functions
Engine run-time scheduler
Engine idle control for starting & stopping
Fuel usage monitor and low fuel level alarms
Simultaneous use of RS232 and RS485 communication ports
True dual mutual standby using RS232 or RS485 for accurate engine hours balancing.
MODBUS RTU support with configurable MODBUS pages.
Advanced SMS messaging (additional external modem required)
Start & stop capability via SMS messaging
3 configurable maintenance alarms
Compatible with a wide range of CAN engines, including tier 4 engine support
Uses DSE Configuration Suite PC Software for simplified configuration
Licence-free PC software
IP65 rating (with supplied gasket) offers increased resistance to water ingress
Modules can be integrated into building management systems (BMS) using MODBUS RTU

### **Key Benefits**

Automatically transfers between mains (utility) and generator (DSE7320 MKII only) for convenience.
The hours counter accurately tracks runtime, helping users schedule maintenance and ensure timely servicing.
The user-friendly setup and intuitive button layout ensure easy operation and quick access to functions.
Multiple parameters are monitored and displayed at the same time for complete visibility
The module is configurable to accommodate various applications, offering user flexibility.
The PLC editor enables users to configure functions tailored to specific application needs.