

400KVA CUMMINS DIESEL GENERATOR SET

Model: KH-320GF
Engine: CUMMINS
Alternator: STAMFORD

Control Panel: UK DEESEA
Prime Power: 400KVA/320KW
Standby Power: 440KVA/352KW



Prime power is available for an unlimited number of annual hours in variable load applications, in accordance with GB/T2820-97. A 10% overload capability is available for a period of 1 hour within a 12-hour operation cycle.

The standby power rating is intended for supplying emergency power during utility power interruptions. No overload, utility parallel, or negotiated outage operation capabilities are available at this rating.

Standard Specification

Genset model	KH-320GF
Voltage	240/415V
Frequency	50HZ
Phase	3
Power Factor	0.8(lagging)
Protection Class	IP23
Insulation Grade	H

Engine and genset output rating

Engine model	6ZTAA13-G2
Engine Speed (RPM)	1500
Prime (KW/HP)	399/522
Standby (KW/HP)	415/556
Genset Model	KH-320GF
Prime (KVA/KW)	400/320
Standby (KVA/KW)	440/352

Scope of standard supply

Engine:	CUMMINS
Alternator:	STAMFORD
Controller:	Automatic controller DSE7320MKII with AMF function.
Breaker:	Manual circuit breaker 3-pole, China CHNT.
Radiator:	Cummins 50°C.
Vibration:	Vibration damper installed between the engine/alternator and the base frame.
Base:	Heavy duty steel channel base frame.
Silencer:	Heavy duty industrial type silencer with flexible bellow, elbow.
Battery:	High capacity sealed free maintenance battery C/W battery cables.
Manuals:	Standard tools, operator's manual of engine, alternator, controller, breaker.

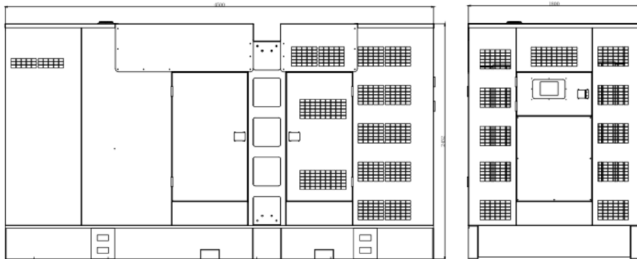
Optionals

Sound attenuated enclosure	Synchronisation system
Heater preservation cabinet	Breaker brand (ABB, Simens, Schneider)
Rainproof cabinet	Anti condensation heater
Sound Attenuated Container (20GP/20HC/40HC)	Daily fuel tank
Trailer (10-500KVA)	Output cable
Oil/ Water/Fuel heating system	Maintenance spare parts
Automatic Transfer Switch (ATS)	Plywood case packing
Remote control system	

DIMENSIONS(L*W*H) and Weight

PROCESS FLOW: Drawing → Cutting → Bending → Welding
→ Spraying → Assembling → Testing

Open Type	2300KG
	3200*1100*18500mm
Silent Type	3420KG
	4300*1800*2430mm



Sound Attenuated Enclosure

IP rated sound attenuated weatherproof enclosure designed for rugged conditions

Excellent security: The totally-enclosure is manufactured from 2 mm high quality galvanised cold-rolled steel plates.

Ventilation: combined combustion and ventilation cooling.

Excellent sound attenuation, with anti-drumming treatment which effectively lowers the sectional noise during normal running of the gen-sets.

The enclosure uses high frequency, medium frequency and low frequency type of PUR anti-flaming and sound-absorbing cotton, which could reduce the noise produced by the genset.

The door uses an EPDM type sealing system.

High efficiency absorptive mufflers which helps reduce exhaust noise.

Convenient transport using four point lifting arrangement.



Warranty

Warranty is according to our standard conditions: 12 months or 1,000 running hours, subject to the earlier one (artificial damage to be an exception).

Certification

European Safety Standard: CE Certificate.

ISO9001:2015 Quality Control System.

CUMMINS OEM CERTIFICATE.

STAMFORD OEM CERTIFICATE.

CUMMINS Diesel Engine



Engine Brand	Cummins
Engine Manufacturer	Cummins (China) Power Technology Co.,Ltd
Engine Model	6ZTAA13-G2
Engine Rated Power	390KW @1500RPM
Cylinder Arrangement	6 in line
Cycle	Four stroke
Aspiration	Turbocharged and Charge Air Cooled
Fuel System	Cummins PT
Bore×Stroke (mm×mm)	130x163
Displacement(L)	13
Compression Ratio	17:01
Speed Governor	Electronic
Cooling System	Forced Water Cooling Cycle
Starter Motor	DC24V electrical starting

Exhaust System

Exhaust Gas Flow (kg/min)	34.3
Exhaust Temperature(°C)	641
Standby Power	668
Prime Power	641
Max Back Pressure(kPa)	10

Air Intake System

Max Intake Restriction (kPa)	3.2 (Clean Element)
Dirty Element	6.2
Clean Element	3.2
Air Flow(kg/min)	33.1

Fuel System

Type Injection System	BYC PB Direct Injection
110%(Standby Power) Load(L/H)	95.8
100%(Prime Power) Load(L/H)	89.1
75%(Prime Power) Load(L/H)	65.1
50%(Prime Power) Load(L/H)	43.2
25%(Prime Power) Load(L/H)	23.6

Oil System

Maximum Oil Temperature(°C)	121
Oil Pressure at Rated RPM	207-276
Minimum Required Lube System Capacity (L)	45.42

Cooling System

Coolant Capacity – Engine Only(L)	23.1
Thermostat range(°C)	82-94
Max Water Temperature Standby/ Prime(°C)	102

Specification of STAMFORD Alternator

STAMFORD

Alternator Brand	Stamford
Engine Manufacturer	Cummins Generator Technologies (China) Co., Ltd
Alternator Model	S4L1D-F4
Alternator Rated Power	415KVA/332KW
Rated Voltage	415V
Rated frequency	50HZ
Connecting Type	3 Phase and 4 Wires
Number of Bearing	1
Protection Grade	IP23
Altitude	≤1000m
Exciter Type	Brushless, Self-exciting, AVR automatic voltage regulating, 100% Copper winding wire
Insulation Class	H
Telephone Influence Factor (TIF)	≤50
THF	≤2%
Voltage Regulation, Steady State	≤±1%
Transient State Voltage	≤-15%~+20%

Specification of control System (Deepsea DSE7320MKII Module)

DSE7320 controller is an advanced control module based on micro-processor, It is an Auto Mains (Utility) Failure Control Module (AMF), have been designed to start and stop generating sets that include electronic And non-electronic engines. Include the additional capability of being able to monitor a mains (utility) supply. when main is not available. It can automatically start the engine and close generating sets breaker automatically, Accurately measure various operational parameters and display all values and alarms information on the LCD. In additional, it can automatically open breaker, and shutdown the engine after the main supply recovers.

Main Features

Automatic Mains Failure (AMF) and Automatic Transfer Switch (ATS) with communication and expansion capabilities.

Designed to operate with electronic, non-electronic, or gas engines simultaneously, supporting various types of engine ECUs.

Selectable modes include Manual, Automatic, Test, and Remote Control.

Monitors and measures operational parameters of the mains supply and generator set.

Displays operational status, fault conditions, all parameters, and alarms.

Provides multiple protections and displays various parameters.

Includes 12 inputs and 8 outputs, with 8 configurable inputs and 4 configurable outputs.

4 analog inputs for kinds of optional sensors that can be used for measuring oil pressure, coolant temperature, fuel level and so on; parameters can be configured by user.

Can be programmed using the front panel or by using the PC software.

Support twelve languages. The language was edited by customer.

Graded protection: pre-alarm, shutdown and electrical trip, flexible setting.

The module can be pre-set for four operating modes and protecting parameters.

The firmware can be updated automatically, so customer can have the latest version.

Key Features

4-Line back-lit LCD text display.



Multiple Display Languages.

Five key menu navigation.

LCD alarm indication.

Heated display option available.

Customisable power-up text and images.

DSENet expansion compatibility.

Data logging facility. Internal PLC editor.

Protections disable feature. Fully configurable via PC using USB, RS232 & RS485 communication.

Front panel configuration with PIN protection.

Power save mode.

3 phase generator sensing and protection.

3 phase mains (utility) sensing and protection (DSE7320 MKII only).

Automatic load transfer control (DSE7320 MKII only).

Generator current and power monitoring (kW, kvar, kVA, pf).

Mains current and power monitoring (kW, kvar, kVA, pf) (DSE7320 MKII only).

kW and kvar overload and reverse power alarms.

Over current protection.

Unbalanced load protection.

Independent earth fault protection. Breaker control via fascia buttons.

Fuel and start outputs configurable when using CAN.

6 configurable DC outputs.

2 configurable volt-free relay outputs.

6 configurable analogue/digital inputs

Key Features

Support for 0 V to 10 V & 4 mA to 20 mA sensors.

8 configurable digital inputs.

Configurable 5 stage dummy load and load shedding outputs.

CAN, MPU and alternator frequency speed sensing in one variant

Manual and automatic fuel pump control

Engine pre-heat and post-heat functions

Engine run-time scheduler

Engine idle control for starting & stopping

Fuel usage monitor and low fuel level alarms

Simultaneous use of RS232 and RS485 communication ports

True dual mutual standby using RS232 or RS485 for accurate engine hours balancing.

MODBUS RTU support with configurable MODBUS pages.

Advanced SMS messaging (additional external modem required)

Start & stop capability via SMS messaging

3 configurable maintenance alarms

Compatible with a wide range of CAN engines, including tier 4 engine support

Uses DSE Configuration Suite PC Software for simplified configuration

Licence-free PC software

IP65 rating (with supplied gasket) offers increased resistance to water ingress

Modules can be integrated into building management systems (BMS) using MODBUS RTU

Key Benefits

Automatically transfers between mains (utility) and generator (DSE7320 MKII only) for convenience.

Hours counter provides accurate information for monitoring and maintenance periods.

User-friendly set-up and button layout for ease of use.

Multiple parameters are monitored & displayed simultaneously for full visibility.

The module can be configured to suit a wide range of applications for user flexibility.

PLC editor allows user configurable functions to meet user specific application requirements.